

**PROLINE**  
professional welding supplies



## POWERCRAFT® 200M

### 4 in 1 MULTI WELDER



**EZYSET™**  
SYNERGIC CONTROL  
FOR AMPS AND VOLTS

The only welding machine you will ever need.

- Capable of 4 processes all in the same welder – MIG, flux-cored, stick and pulse AC / DC TIG (including Lift TIG DC and High Frequency AC / DC TIG) welding.
- The Powercraft® 200M is a 200 amp 240V / 10amp multi-purpose 4 in 1 welder with EZYSET™ technology.
- Simple digital LCD display panel and the EZYSET™ technology provides for synergic control of amps and volts with one dial control.
- Built-in automatic protection functions and VRD provide added safety to the welding operator.
- Comes Ready-to-Weld™ including: MIG gun, TIG torch, electrode holder, work clamp, cables, drive rolls and flow meter. It is spool gun capable with the addition of spool gun.
- Highly versatile and portable the Powercraft® 200M can be used in the workshop or on-site by contractors, general fabrication, sheet metal, maintenance / repair, rural and general DIY.



**240V  
10 AMP**



**SYNERGIC  
FUNCTION**



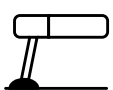
**DIGITAL  
DISPLAY**

**VRD**

**OPERATOR  
SAFETY**



**MIG  
WELDING**



**STICK  
WELDING**



**AC/DC TIG  
WELDING**



**GENERATOR  
COMPATIBLE**

**SPOOL GUN READY\***

Product number: K69074-1

### Powercraft 200M Features

- LCD screen for accurate setting and feedback of welding output.
- New PWM technology and IGBT inverter technology.
- Active PFC technology for increased duty cycle and energy efficiency.
- Multi voltage input, can use with long extension lead.
- Internal wire feeder, gear driven for up to 200mm diameter spool.
- Euro style MIG torch connection.
- IP21S rating for environmental/safety protection.
- Spool gun connection.

### MIG/MAG with synergic programs for aluminium, mild steel, stainless steel and CuSi

- 2T/4T/Spot Weld welding mode
- function parameter adjustment

### SMAW VRD function (Stick electrode)

- Hot start (improves electrode starting)
- Adjustable Arc Force

### TIG

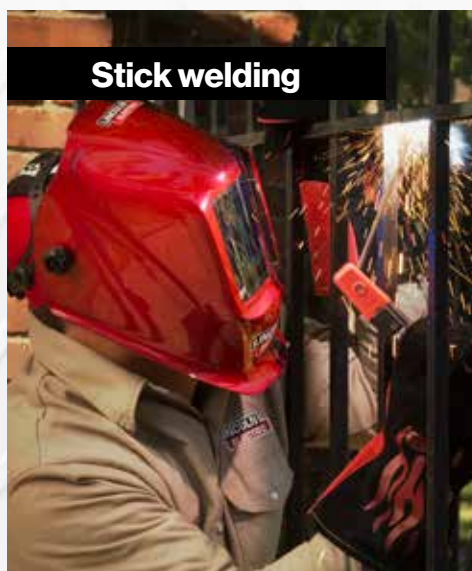
- Full function pulse
- High Frequency Arc ignition
- Lift Arc ignition (prevents tungsten sticking during arc ignition)
- 2T /4T Trigger Control
- Adjustable Down slope
- Spot welding mode for TIG HF

### MACHINE SPECIFICATIONS

Input Voltage (V) / Phase	240±10% / 1		
Frequency (HZ)	50/60		
	MIG	TIG	Stick VRD
Maximum Input Current (A)	27.6	20.8	29.9
Input Effective Current I <sub>eff</sub> (A)	8.7	9.3	9.5
Input Power (KW)	6.6	5.0	7.2
Welding Current (A)	30-200	10-200	10-200
Max no-load Voltage (V)	72.0	9.6	9.6
Duty cycle	10% 200A 60% 85A 100% 65A	20% 200A 60% 115A 100% 90A	10% 200A 60% 85A 100% 65A
Power Factor (%)	0.99		
Diameter (mm)	Fe: 0.6/0.8/0.9/1.0 SS: 0.8/1.0 Flux-Cored: 0.6/0.8/0.9/1.0 Al: 1.2		
Protection class	IP21S		
Circuit breaker	15A "D" Class		
Dimensions (mm) H x W x D	350 x 220 x 580		
Weight (Kg) machine only	18.1		



**MIG welding**



**Stick welding**



**TIG welding**



# POWERCRAFT® 200M READY TO WELD

## Ready to Weld Content Includes:

Powercraft 200M power source, MIG gun, TIG torch, Electrode lead, Work return lead, Gas hose, Regulator / Flowmeter, Input lead (3m) with 10 amp plug, Drive roll 0.6 / 0.8 (solid), Drive roll 0.9 / 1.2 (cored) and Instruction manual.



**Weighs only 18.1 kg**



**Easy to read digital display**



**Spool Gun (K69083-1)**

**POWERCRAFT® 200M  
SPOOL GUN OPTION  
SOLD SEPARATELY**







#### Front panel operation:

1. Welding mode button (press to select): Stick DC / TIG HF / TIG Lift / MIG Manual / MIG Synergic welding mode.
2. Gas purge button to manually purge to gas lines.
3. Left parameter knob (press to select): parameters and turn to adjust values, such as welding current. In function interface, turn to select parameters.
4. Set button (press to select): parameters or enter the function interface.
5. Save / Job button: Press for 3 seconds to open job program and press for 1 second to save parameters into job number.
6. Right parameter knob (press to select): parameters and turn to adjust values.
7. Manual wire feed button to manually feed in the wire



**Easy access wire cabinet**



**Back panel connections**